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Each ball has equal and opposite impulses in the normal (n) and tangential (t) directions given by:

$$\hat{F}_n = \int F_n dt$$
 and $\hat{F}_t = \int F_t dt$

The change in momentum of each ball in the n direction is equal to the normal impulse:

$$\hat{F}_{n} = m(v_{1n} - v_{1n'}) = m(v_{2n'})$$
(1)

The change in momentum of each ball in the t direction is equal to the tangential impulse:

$$\hat{F}_{t} = m(v_{1t} - v_{1t}') = m(v_{2t}')$$
(2)

The speed of separation in the n direction is less than the speed of approach according to the coefficient of restitution (e):

$$v_{2n}' - v_{1n}' = e(v_{1n})$$
 (3)

The initial speed components, from the figure above, are:

$$v_{\rm lt} = v_{\rm l} \sin\left(\phi\right) \tag{4}$$

$$v_{1n} = v_1 \cos(\phi) \tag{5}$$

(6)

where ϕ is the cut angle.

From Equation 1, we can write:

$$v_{2n}' = v_{1n} - v_{1n}'$$

Using this in Equation 3, with Equation 5, gives:

$$v_{1n}' = \frac{(1-e)}{2} v_{1n} = \frac{(1-e)\cos(\phi)}{2} v_1$$
(7)

Substituting this back into Equation 1 gives:

$$\hat{F}_n = \frac{(1+e)}{2} m v_{1n} = \frac{(1+e)\cos(\phi)}{2} m v_1$$
(8)

Using this in Equation 1, with Equation 5, gives:

$$v_{2n}' = \frac{(1+e)}{2} v_{1n} = \frac{(1+e)\cos(\phi)}{2} v_1$$
(9)

Now we know both post-impact normal speed components (Equations 7 and 9).

The impulse in the t direction cannot reverse the direction of the relative tangential speed and it cannot exceed that allowed by friction, so from TP A.14 (Equation 15):

$$\hat{F}_{t} = \min\begin{pmatrix} \mu \hat{F}_{n} \\ m v_{1t} \end{pmatrix} = \min\begin{pmatrix} \left(\frac{\mu(1+e)\cos(\phi)}{2}\right) \\ \frac{1}{7}\sin(\phi) \end{pmatrix} m v_{1}$$
(10)

I want to thank Sorokin Alexander for pointing out an error in Equation 10 in the original version of this document. The equation is now more accurate; although, the results below are unchanged.

Using this in Equation 2, we can solve for the post-impact tangential speeds:

$$v_{2t}' = \min\left(\frac{(\mu(1+e)\cos(\phi))}{2}\right)v_{1}$$

$$(11)$$

$$v_{2t}' = v_{1t} - v_{2t}' = \left(\sin(\phi) - \min\left(\frac{(\mu(1+e)\cos(\phi))}{2}\right)v_{1}$$

$$(12)$$

So now we can determine the direction of each ball after impact, along with the angle between their paths (see the "after impact" figure above):

(

$$\theta_{1} = \tan^{-1} \left(\frac{v_{1n'}}{v_{1t'}} \right) = \tan^{-1} \left(\frac{(1-e)\cos(\phi)}{2\sin(\phi) - \min\left(\frac{\mu(1+e)\cos(\phi)}{\frac{2}{7}\sin(\phi)} \right)} \right)$$
(13)

$$\theta_{2} = \tan^{-1} \left(\frac{v_{2t}}{v_{2n}} \right) = \tan^{-1} \left(\frac{\min \left(\frac{\mu(1+e)\cos(\phi)}{2\pi} \right)}{(1+e)\cos(\phi)} \right)$$
(14)

$$\theta = 90^{\circ} - \theta_1 - \theta_2 \tag{15}$$

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Now putting the equations in MathCAD form and entering typical data: e := 0.94 coefficient of restitution between balls $\mu := 0.06$ average coefficient of friction between balls $\phi := 30 \cdot deg$ half-ball hit $\theta_1(e, \mu, \phi) := angle \left(\left(2 \cdot \sin(\phi) - min \left(\begin{bmatrix} \mu \cdot (1+e) \cdot \cos(\phi) \\ 2 \\ 7 \\ \cdot \sin(\phi) \end{bmatrix} \right) \right), (1-e) \cdot \cos(\phi) \right)$ (from Equation 13)

 $\theta(e,\mu,\phi) \coloneqq 90 \cdot deg - \theta_1(e,\mu,\phi) - \theta_2(e,\mu,\phi)$

With no inelasticity or friction:

$$\theta_1(1,0,\phi) = 0 \ deg \qquad \theta_2(1,0,\phi) = 0 \ deg \qquad \theta(1,0,\phi) = 90 \ deg$$

(from Equation 15)

This is the 90 degree rule result presented in TP 3.1.

With inelasticity only:

$$\theta_1(e,0,\phi) = 2.975 \ deg \qquad \theta_2(e,0,\phi) = 0 \ deg \qquad \theta(e,0,\phi) = 87.025 \ deg$$

inelasticity "shortens" the cue ball angle

With friction only:

$$\theta_1(1,\mu,\phi) = 0 \ deg \qquad \theta_2(1,\mu,\phi) = 3.434 \ deg \qquad \theta(1,\mu,\phi) = 86.566 \ deg$$

friction "shortens" the object ball angle (this is called "throw")

With inelasticity and friction:

$$\theta_1(e,\mu,\phi) = 3.307 \ deg \qquad \theta_2(e,\mu,\phi) = 3.434 \ deg \qquad \theta(e,\mu,\phi) = 83.259 \ deg$$

So the 90 degree rule is actually something less than the 90 degree rule. e and μ vary with shot speed and cut angle in practice; but in all cases, the actual angle between the ball paths will be less than 90 degrees.